

EVERFLEX SILICONE 335 CONSTRUCTION



Colour	Product Code	Pack Size	Box Qty
White	335WE	C3	25
Translucent	335TR	C3	25
Brown	335BN	C3	25
Bronze	335NEWBZ	C3	25
Black	335BK	C3	25
Grey	335GY	C3	25
Toffee	335TOF	C3	25

Product Description

EVERFLEX SILICONE 335 CONSTRUCTION is a low modulus, reactive curing silicone sealant that cures quickly to reduce dirt pick up. It remains permanently flexible, forming a weather tight rubber-like seal. Silicone 335 meets ISO11600 F and G 20LM

Benefits

- Faster curing than conventional low mod sealants.
- Extremely low dirt pick up.
- Flexible - movement accommodation of +/- 20%.
- Waterproof seal
- Contains a powerful anti fungal compound to prevent mould growth.
- Certified under the harmonized European standard EN15651 for façade, glazing, cold climate and sanitary applications in compliance with the Construction Product Regulation

Areas For Use

- Sealing around PVCu profile, trim and cladding.
- Perimeter pointing to PVCu, timber and metal window and door frames.*
- Weathersealing to pre-formed panels and formwork.
- Glass to glass and glass to aluminium weathersealing.
- Cap glazing and remedial glazing sealing.
- General draughtproofing..

Limitations

- Not for use in conjunction with bitumen, or asphalt. Use WEATHER MATE
- Do not use on lead or soft metals. Use LEAD MATE SEALANT.
- On highly porous surfaces such as new concrete, priming is advised or use SILICONE 450.
- Not for use on substrates that may bleed oils, solvent or plasticisers.
- Do not use in the vicinity of, or in conjunction with the edge sealant of double glazed units. Use SILICONE 450.
- Use on uPVC and plastic components: Due to the wide variety and quality of these materials, the user must always carry out an adhesion test prior to use. For optimum adhesion, use SILICONE HM60 or SILICONE 450. Thermal movement of PVC-u frames can be excessive. This product accommodates movement of +/- 20% of the joint width. For a higher movement factor use SILICONE HM60 or SILICONE 450. When perimeter pointing to G.G.F standards, use only SILICONE 450 neutral cure.

- Overpainting is not possible, so on applications where overpainting is required, use WEATHER MATE isoacrylic sealant (external only) or MIRROR MATE (internal or external use).

Surface Preparation

All surfaces must be clean, dry and dust free. All loose or flaking surface coatings, and old sealant and mastic joints, should be removed before application. Glass, metal and aluminium should be cleaned with a proprietary solvent cleaner prior to application for optimum adhesion. Porous surfaces may require priming - a small area should be tested first.

Application

The surfaces to be must be clean, dry and free from dust, grease and other contaminants. Improve adhesion by wiping surface with EVERFLEX PVC SOLVENT CLEANER (pvc) EVERFLEX GLASS CLEANER (glass) or white spirits (painted surfaces). Priming is generally not required, although we always advise testing small areas prior to use.

Joint design should be as follows:

Minimum width: 6mm. Movement capacity will be impaired if the depth of the joint is greater than the width. For maximum movement accommodation, it is recommended that:

1. The joint depth should be no less than 5mm
2. Joint depth should be 5mm for joints up to 10mm wide
3. Joints above 10mm in width should be half the width in depth up to 20mm and minimum 10mm for wider joints

For deep joints, reduce depth by using EVERFLEX FIX AND FILL FOAM or a suitable joint backer rod. All joints should be designed so that the seal is placed in a position which does not retain water or form a water trap. Triangular fillets should be no less than 12mm across the face and should be finished with a flat or convex face.

Cut the tip of the cartridge taking care not to damage the thread. Apply nozzle and cut at an angle of 45° with an opening slightly larger than the gap to be sealed. Apply using a standard sealant gun. Best results will be obtained by keeping an even pressure on the trigger and keeping the gun at a constant angle to the surface being sealed. To ensure a proper bond, always smooth the sealant down with a spatula or piece of wood wetted with linseed oil or white spirits. An improved joint appearance can be achieved by placing masking tape to both sides of the joint, removing within 5 minutes of application

Specific Data

Specific Gravity	~ 1 g/cm ³
Application Rate	250 g/minute (3.2mm orifice 6.3 bar pressure)
Sag	<2 mm ISO 7390
Tooling Time	10 mins
Tack Free Time	30 mins
Shore A Hardness	15 (ASTM D2240)
Tensile Strength	1.5 Mpa ASTM D412 (die C)
Tensile Modulus @ 100% Elongation	0.25 Mpas ASTM D412 (die C)
Elongation at break	600% ASTM D412 (die C)
Tensile Adhesion Modulus At 100% Elongation	0.38 MPa ISO 8339 (glass substrates)
Tensile Adhesion Strength At Break	0.55 Mpas ISO 8339 (glass substrates)
Tensile Elongation At Break	200 % ISO 8339 (glass substrates)

Peel Adhesion Strength	6 KN/m ASTM C 794
Volume Shrinkage	8% ISO 10563
Temperature Resistance	-40 to + 150°C

Health & Safety

Consult MSDS for full list of hazards

Storage

Store in cool dry conditions between + 5°C and 25°C.

Shelf Life

24 months from date of manufacture

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